

Amendments to the Claims:

1. (Currently Amended) ~~An LED~~ A flashlight construction comprising, in combination:

a molded plastic housing having a top end, a bottom, light emitting end and a longitudinal, centerline axis extending from the top end to the bottom end, said housing including a disc shaped battery chamber section at the top end with an internal disc shaped chamber, and an elongate projecting hollow tube section at the bottom end joined to a said disc shaped battery chamber section;

said chamber section having a centerline axis forming an angle with a centerline axis of the hollow tube section, said chamber section including a first, generally planar side comprising a removable cover for the battery chamber and an opposed non-conductive, integral, generally planar clip support side, said hollow tube section having an open end at the bottom end; with bulb mounted therein;

a bulb mounted in the tube section at the bottom end;

a disc shaped battery in the disc shaped chamber of the chamber section having an electrical connection from one pole to the bulb; and

a circuit assembly including a conductive pocket clip member attached to the outside of the clip support side of the chamber section of the housing and including conductive elements through the support surface electrically connected to another pole of the battery in said battery chamber, said hollow tube section including a passage aligned with the clip member, said clip member also connectable to a second circuit conductor electrically connected to the bulb in the hollow tube section by projecting through said passage in the hollow tube section to complete

a circuit with the battery, said pocket clip formed from an elastic, conductive material and normally disengaged from the second circuit conductor whereby, to activate the bulb, the clip member is elastically deformed to engage the second circuit conductor.

2. (Cancelled) The construction of claim 1 wherein the chamber section includes a removable disc forming an end of said chamber section whereby the disc may be removed to effect replacement of a battery in the chamber section.

3. (Previously Presented) The construction of claim 1 wherein the diameter of the tube is in the range of 1/8 to 3/8 inch.

4. (Previously Presented) The construction of claim 1 wherein the bulb member is selected from the group consisting of an IR LED bulb, a UV LED bulb, and a white light LED bulb.

5. (Currently Amended) The construction of claim 1 wherein the first conductor comprises at least one conductive spring member positioned in the battery chamber intermediate the cover and the battery for connection to the battery in the battery chamber-section.

6. (Cancelled) The construction of claim 1 wherein the battery comprises a bipolar disc battery electrically connected to the first conductor.

7. (Previously Presented) The construction of claim 1 including a plurality of disc shaped batteries in series in the chamber section.

8. (Currently Amended) The construction of claim 1 wherein the second conductor ~~includes~~ comprises a conductive, generally cylindrical plate in the hollow tube section aligned with the passage through the hollow tube section.

9. (Currently Amended) The construction of claim 1 wherein the pocket clip member is attached to the chamber section and includes at least one contact prong connected to the battery.

10. (Currently Amended) The construction of claim 1 wherein the housing is comprised of first and second generally mirror image sections joined to form a hollow elongate tube section extending from a said disc shaped chamber section and wherein the hollow tube section has an elongate axis generally normal to ~~an elongate~~ said chamber section axis of the battery chamber.

11. (Currently Amended) The construction of claim 10 wherein the disc chamber is generally cylindrical and the hollow ~~tubular~~ tube section is at least three times as long as the diameter of the disc chamber section.

12. (New) The construction of claim 8 wherein the plate includes an elongate, generally axial slot and the inside of the hollow tube section includes a rib for engaging the plate slot to retain the plate aligned in the hollow tube section.

13. (New) The construction of claim 10 including opposed tabs and receptacles engageable for alignment and attachment of the sections together.

14. (New) The construction of claim 1 including first and second wall sections within the hollow tube for retaining the second circuit conductor in alignment with the passage of the hollow tube section.

15. (New) A flashlight construction comprising, in combination:
a first molded plastic housing section, said first housing section including an elongate, hollow tubular section and a connected disc battery chamber section joined to the tubular section, said tubular section comprised of a generally semi-cylindrical tube, said battery chamber section comprised of a disc shaped battery chamber connected to the tubular section,
a second molded plastic housing section comprising a generally mirror image of the first housing section, said first and sections capable of being joined to form a housing for at least one disc shaped battery in the chamber formed by the battery chamber sections connected to a hollow tube formed by the tubular sections, said hollow tube including an open end, and a passage through a side wall of said tube;
an LED bulb in the hollow tube at the open end;

a disc shaped battery in the battery chamber;
a first lead in the housing from the LED bulb to a first pole of the battery;
a second lead in the housing to a generally cylindrical, conductive contact in the hollow tube retained in alignment with the passage; and
a flexible, conductive pocket clip attached by prongs to the chamber section of said first housing section, said prongs electrically connected to a second pole of the battery, said clip including a contact end aligned with the passage, said clip being elastically deformable to electrically contact the cylindrical contact by extending through the passage,
the inside of said hollow tube including wall sections for maintaining the cylindrical contact aligned with the passage.

16. (New) The construction of claim 15 wherein the hollow tube includes a wall adjacent each side of the passage to maintain the cylindrical contact aligned with the passage.

17. (New) The construction of claim 15 wherein the conductive contact and hollow tube include engagement elements for maintaining the conductive contact in alignment in the hollow tube.

18. (New) The construction of claim 17 wherein the engagement elements comprise a conductive contact slot and the inside of the hollow tube includes a rib to engage the slot.

19. (New) The construction of claim 16 wherein the battery chamber section of the second housing includes a removable cover.